

## Destabilized Magnesium Nickel Hydride

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### Background

Since 1968 when Reilly and Wiswall [1] discovered the reversible hydrogen absorption ability of the alloy  $Mg_2Ni$  to form the ternary hydride  $Mg_2NiH_4$ , its hydriding-dehydriding, structural, electric, thermal and kinetic properties have been investigated by many research groups. During the years,  $Mg_2NiH_4$  has continued to surprise the researchers by exhibiting structural changes, colour [2] and resistivity anomalies [3], seemingly unpredictably dependent on sample preparation and sample history.

$Mg_2NiH_4$  has been regarded as a promising metal hydride for hydrogen storage and for increasing the negative electrode capacity in nickel metal hydride (NiMH) batteries. However, under normal conditions  $Mg_2NiH_4$  is too stable, i.e. at room temperature the equilibrium pressure is so low that  $Mg_2NiH_4$  practically does not desorb hydrogen. Therefore, it is essential that the stability of  $Mg_2NiH_4$  be decreased to produce a suitable material for practical hydrogen storage.

### Results and discussion

On heating and cooling,  $Mg_2NiH_4$  exhibits a reversible phase transformation at about 510 K accompanied by a distinct colour change from orange  $\leftrightarrow$  grey-black (Figure 1). Below 510 K,  $Mg_2NiH_4$  exhibits a monoclinic distorted low-temperature (LT) modification of a cubic high-temperature (HT) phase, where magnesium ions form a cube around zerovalent  $NiH_4$ -complexes in an antifluorite arrangement. In the HT phase the hydrogen atoms perform a rapid reorientational motion around the central nickel atom [4]. In the LT phase this motion is “frozen” and an ordered arrangement of slightly distorted tetrahedral  $NiH_4$ -complexes is observed by neutron diffraction [5]. In addition to this, a frequently occurring stacking fault or microtwinning on unit cell level is introduced into the lattice [5, 6]. If the microtwinning is suppressed the stability of the hydride is decreased, making it more practical for hydrogen storage [7].

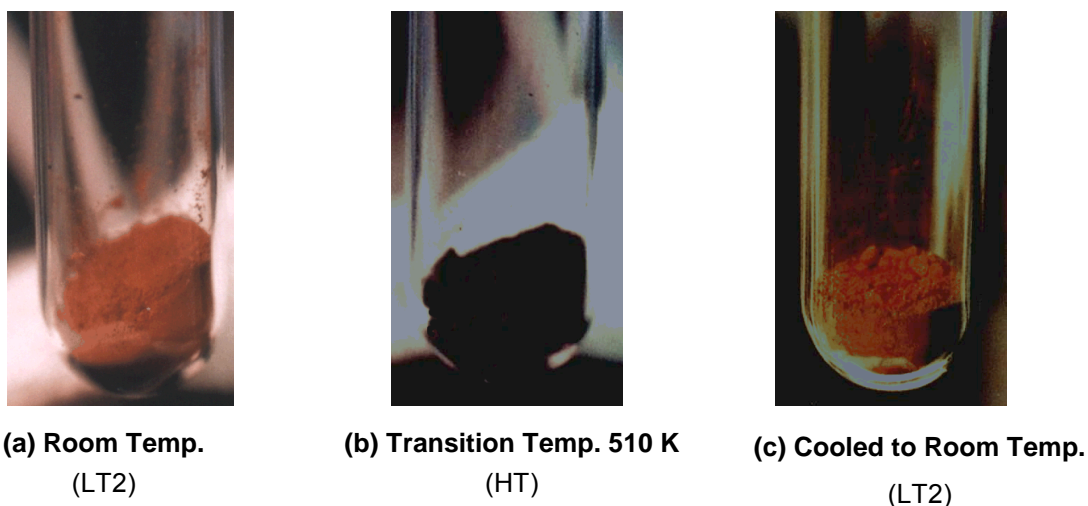
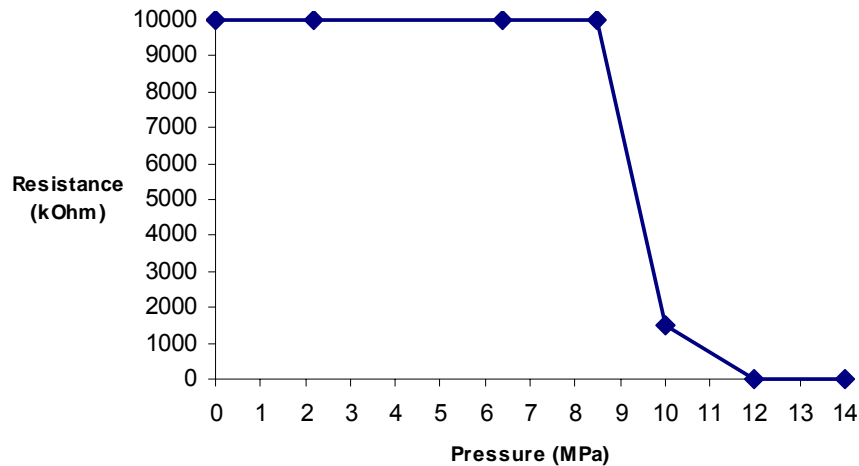


Figure 1 - Color changes associated with heating and cooling through the 510 K phase transition of  $Mg_2NiH_4$

The stability of a series of related zerovalent palladium complexes in  $\text{Na}_2\text{PdH}_2$ ,  $\text{NaBaPdH}_3$  and  $\text{Ba}_2\text{PdH}_4$  could be explained by a substantial bonding interaction between the complexes and the electropositive counter ion matrix as an alternative to conventional “back bonding” [8-10]. By adopting a similar approach to  $\text{Mg}_2\text{NiH}_4$ , containing a nickel analogue of the  $\text{PdH}_4$ -complex, the peculiarities of  $\text{Mg}_2\text{NiH}_4$  can be better understood and suggest ways to increase the hydrogen release pressure from  $\text{Mg}_2\text{NiH}_4$ .

During the project four different  $\text{Mg}_2\text{Ni}$  starting alloys for synthesizing the  $\text{Mg}_2\text{NiH}_4$  hydride were used.  $\text{Mg}_2\text{Ni}$  prepared by bulk mechanical alloying from Mitsui Mining and Smelting in Japan (Mg:Ni is 2:1); a vapor phase deposited  $\text{Mg}_2\text{Ni}$  from Sandia Laboratory (also Mg:Ni is 2:1); and two  $\text{Mg}_2\text{Ni}$  alloys prepared by conventional casting techniques, supplied from JMC in Japan and by MPD-Technology Corporation (Mg:Ni is >2:1). The significant difference between the alloys is the extra amount of free magnesium, which varies from none to more. The results from the study can be summarized as follows: [11]

- The presence of more Mg in the starting alloy stabilizes the hydride, decreases the amount of microtwinning and gives the hydride an orange or rust color.
- Microtwinning is a stabilization mechanism in  $\text{Mg}_2\text{NiH}_4$ . If the microtwinning is suppressed, the hydride becomes less stable [7] (see Project 2).
- Microtwinning and the presence of Mg are competing stabilization mechanisms. If both can be avoided, the hydride is further destabilized.
- The stabilization mechanism is connected to a change of electric properties of the hydride. When a static pressure is applied to a sample containing microtwinning from the start, the conductivity will increase as the microtwinning disappears (Figure 2).



**Figure 2 - Resistivity Change of LT2  $\text{Mg}_2\text{NiH}_4$  at High Pressure**

### Conclusions

To make  $\text{Mg}_2\text{NiH}_4$  less stable and more suitable for hydrogen storage it is essential to:

1. Avoid the presence of Mg/MgH<sub>2</sub> by using a starting alloy prepared by other methods than conventional casting.
2. Suppress microtwinning by using a lower synthesis temperature or by applying a static pressure or mechanical work on the powder after the synthesis.
3. Metal hydride electrodes have been made with the destabilized hydrides giving a very high storage capacity of 550 mAh/gram of active electrode material. Poor corrosion stability, however, still limits use to a few electrochemical cycles. The corrosion stability versus the alkaline electrolyte must be improved.

## References

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